1.	delocalised electrons electrons are spread over more than two atoms AW (1)						
	<b>π-bo</b> form	nd ed by overlap of p-orbitals/ diagram to show (1)	2	[2]			
2.	(a)	any two of fibres / dyes / explosives / pharmaceuticals etc (1)(1) allow any specific examples as long as they do involve aromatic nitro or amine groups – eg NOT nylon, fertiliser etc	2				
	(b)	temp 50-60° (1) concentrated (acids) (1) <i>allow abbreviations for concentrated</i>	2				
	(c)	$\begin{array}{l} C_6H_6 + HNO_3 \rightarrow C_6H_5NO_2 + H_2O \\ \text{reactants (1)} & \text{products (1)} \\ & allow \ a \ balanced \ equation \ for \ multiple \ nitration \ at \ any \\ positions \end{array}$	2				
	(d)	<ul> <li>(i) a pair of electrons (1)</li> <li> (electrons) move / transferred /</li> <li>a (covalent) bond breaks/forms (1)</li> </ul>	2				
		<ul><li>(ii) it accepts a pair of electrons (from the benzene) (1)</li><li><i>NOT a 'lone' pair</i></li></ul>	1				
		<ul> <li>(iii) H(<sup>+</sup>) (on the ring) is replaced by NO<sub>2</sub>(<sup>+</sup>) (1)</li> <li>allow 'substitutes'</li> <li>ignore + charges</li> </ul>	1				
		(iv) it is not used up / reformed at the end AW (1)	1				
	(e)	$\pi$ -bonding electrons are <u>delocalised</u> (1)					
		six $\pi$ -electrons in benzene (1) four $\pi$ -electrons in the intermediate (1)					
		π-electrons are not over one carbon atom / over five carbon atoms / p-orbitals in the intermediate (1) this must be stated in words to compare benzene and the intermediate					
		$\pi$ -electrons are over the <b>complete</b> ring / <b>all around</b> the ring <b>all six</b> carbon atoms/ p-orbitals overlapping (1)					
		<b>Quality of written communication</b> for at least two sentences/statements with legible text and correct spelling, punctuation and grammar (1)	6	[17]			



(ii) Introduces a permanent dipole on  $Cl_2$  / forms  $Cl^+$ / AlCl<sub>3</sub> + Cl<sub>2</sub>  $\rightarrow$  AlCl<sub>4</sub><sup>-</sup> + Cl<sup>+</sup>/

$$AlCl_3 + Cl_2 \rightarrow Cl^{\delta^+} - AlCl_3^{\delta^-} (\mathbf{1})$$

(iii)



correct dipole /  $Cl^+$  (1) curly arrow from benzene ring to  $Cl^+$  /  $Cl^{\delta^+}$  (1) intermediate (1) curly arrow from H to regenerate benzene ring in intermediate (1) H<sup>+</sup> as other product (1)

- (iv) electrophilic substitution (1) with electrophilic spelt correctly
- (b) In benzene, π electrons are delocalised/spread out (1)
   In alkenes, π electrons are concentrated between 2 carbons (1)
   Electrophiles attracted more to greater electron density in alkenes (1)

## 4. bonding in benzene

overlap of p-orbitals /  $\pi$  bonds/electrons (or labelled) (1)

$$H = C = C = C = H$$

above and below the ring (or shown in a diagram) (1) electrons are <u>delocalised</u> (or labelled) (1) C–C bonds are: same length/strength / in between single and double /  $\sigma$ -bonded AW (1)

## greater reactivity of phenol

(the ring is activated because ...) <u>lone</u> pair from O is delocalised into the ring (1) so electron density (of the ring) is increased (1) so electrophiles are more attracted (to the ring) / dipole in electrophile more easily induced (1) (NOT just more easily "attacked" or "susceptible")

## **Quality of written communication** mark for at least two complete sentences in which the meaning is clear with correct spelling, punctuation and grammar (1)

8

1

4

1

3

[10]

[8]

5.	(a)	(i)	NaOH / Na (1)	1	
		(ii)	$C_6H_5OH + NaOH \rightarrow C_6H_5O^-Na^+ + H_2O /$		
			$C_6H_5OH + Na \rightarrow C_6H_5O^-Na^+ + \frac{1}{2}H_2$ (1)	1	
	(b)	(i)	$\delta^{*}_{O} (1)$ allow a dipole on just one C=O bond	1	
		(ii)	$\int_{0}^{\infty} \int_{0}^{\infty} \int_{0}^{\infty} \int_{0}^{\infty} (1)(1)$	2	
		(111)	ring /interacts with $\pi$ -electrons (1) increases $\pi$ -electron density / negative charge (around the ring) (1)		
			attracts electrophiles more (1)	3	
	(c)	M <sub>r</sub> sa	alicylic acid = $138(1)$		
		mole	us (in 1:1 reaction) = $3500 \times 10^6 / 138 = 2.536 \times 10^7$ (1)		
		mass	of phenol needed = $2.536 \times 10^7 \times 94 = 2384$ tonnes (1)		
		allov	ving for 45% yield = $2384 \times \frac{100}{45} = 5298/5300$ (tonnes) (1) allow 5297.5–5300	4	
			allow ecf throughout		[40]
					ניצן
6.	(a)	Corre	ect structure of 3-nitrophenol or any multiple nitrated phenol (1)	1	
	(b)	M <sub>r</sub> p	henol ( $C_6H_6O$ ) = 94.0 (1)		
		M <sub>r</sub> 4	-nitrophenol ( $C_6H_5NO_3$ ) = 139.0 (1)		
		expe 148 g	cted mass/moles of nitrophenol from 100 g = $g/1.06$ mol (or ecf from wrong $M_r$ s) (1)		
		at 27	% yield gives 40 / 39.9 (g) (or ecf) (1) last mark is for 0.27 × expected mass to 2 or 3 sf	4	
	(c)	<b>cond</b> HNC	litions for nitration of benzene: $D_3$ is concentrated (1)		
		conc	$H_2SO_4$ is present (1)		
		heati	ng or stated temp above 50°C (1)	3	
		<b>expla</b> lone	anation for greater reactivity of phenol pair from O atom is delocalised into the ring (1)		
		great	ter $(\pi)$ electron density around the ring (1)		
		(the l	benzene ring in phenol) is <u>activated (1)</u>		

attracts electrophiles/ <sup>+</sup> NO <sub>2</sub> more / makes it more		
susceptible to electrophiles AW (1)	4	
quality of Written Communication mark for at least two legible		
sentences with correct spelling, punctuation and grammar	1	
		[13]



allow bromination in any positions on the ring

2